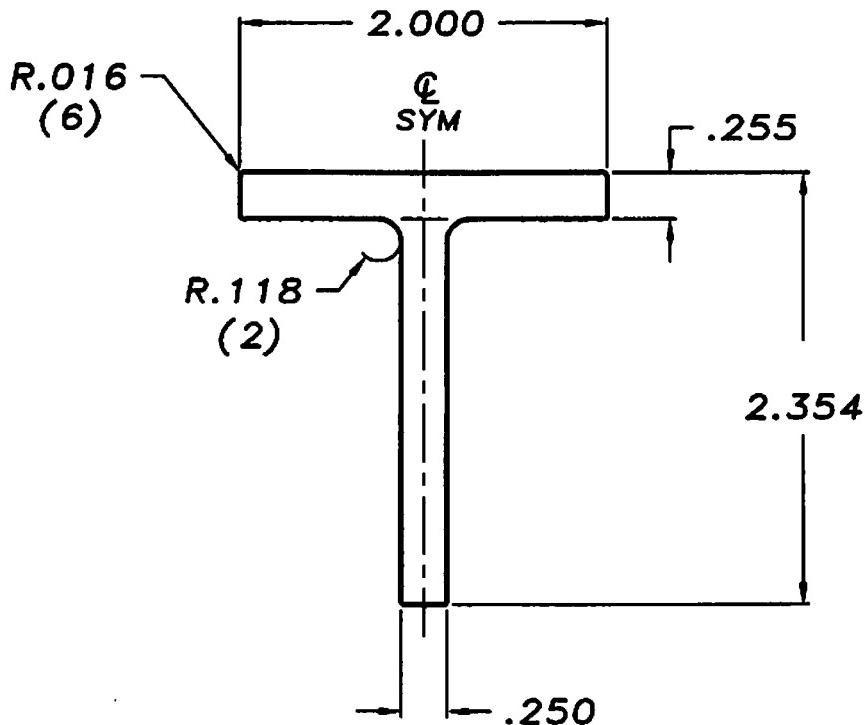


CAUTION
 THIS IS A CO. OF OUR DIE PRINT TO THE
 SPECIFICATIONS OF THE EXTRUSION ORDERED
 ON YOUR PO NO. 104-B245220 M/L LOT
 NO. 205914B. IF ANY DETAIL IS
 INCORRECT PLEASE ADVISE US TAKING DATE, PLEASE
 SIGN AND RETURN FOR OUR FILE.
 APPROVED *[Signature]* Date 04/08/20
 NO RESPONSE INDICATES APPROVAL.



THIS IS NOT A KAISER ALEXCO DESIGN, THIS IS KAISER ALEXCO'S INTERPRETATION OF THE DESIGN REQUESTED BY ITS CUSTOMER. KAISER ALEXCO ACCEPTS NO RESPONSIBILITY OR LIABILITY FOR THE PERFORMANCE OF PRODUCTS PRODUCED FROM THIS DESIGN. KAISER ALEXCO MAKES NO WARRANTY OF FITNESS FOR A SPECIFIC PURPOSE WITH REGARD TO EXTRUSIONS PRODUCED PRIOR TO THIS DRAWING. KAISER ALEXCO'S ONLY WARRANTY IS STATED ON THEIR SALES ORDER ACKNOWLEDGEMENT FORM.

	DWN.: DLB	SCALE: FULL	KAISER ALUMINUM ALEXCO
	1st CHK.: TM	ALLOY:	
	2nd CHK.: AS	DATE: 2/18/20	
	TOLERANCES	TEMPER CONDITION	
REVISIONS	STRAIGHTNESS:	.0125	CUSTOMER P/N: 649.5013 REV. D
DESIGNER DART AEROSPACE	FLATNESS:	.004	EXT. CLASS.: SOLID
PROFILE NAME	TEE	TWIST:	FEDERAL STANDARD 248 TOLERANCES (ANSI H 35.2) APPLY UNLESS OTHERWISE NOTED
REF. P/N:		ANGULARITY:	No. OF HOLES: 3 BLANK SIZE: 8 X 1-1/4" CONTAINER: 8-3/8" BACKER: 8-404 BOLSTER: B14-237 SUB-BOLSTER: SB14-188 CANISTER: C7-122-3
REF. P/N:			
AREA: 1.040	PERIM.: 8.566	C.C.D.: 2.775	
WT/FT: 1.248	FACTOR: 7	EXT. RATIO: 18:1/3	
	DIE NO. U8-30003-A		